

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>024D.39095ZN</b>	<b>L.19/00249/105 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,9X9,5</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	8,46	8,94	8,62-8,78	10	0
HEAD THICKNESS	2,06	2,39	2,29-2,31	10	0
RECESS DIAMETER	3,86	4,19	4,14-4,19	10	0
RECESS DEPTH #2	1,40	2,03	1,80-1,88	10	0
FIRST FULL THREAD UNDER HEAD	1,40 MAX		1,17-1,40	10	0
THREAD ANGLE	60°		61°-63°	10	0
PITCH	1,34		1,33-1,35	10	0
MAJOR DIAMETER	3,73	3,91	3,81-3,84	10	0
MINOR DIAMETER	2,77	2,92	2,80-2,83	10	0
POINT DIAMETER	2,51 MIN		2,51-2,54	10	0
POINT LENGHT	2,70 MAX		2,15-2,47	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,70	10,30	8,84-8,97	10	0
TORSION	35 KGF-CM MIN.		47-48	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	W/18 LOCKING SERRATIONS		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	3	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>